SAFETY DATA SHEET

According to EC Regulation 1907/2006/EC - revision 2015/830

Revision No. 2.1
Print Date 18/04/2017 Creation Date 02/02/2015 Revision Date 11/06/2016

SECTION 1. IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

1.1. Product identifier

Product Name MEGA FIRM PLUS PRIMER / MEGA PRIMER

Product Code EP_0933P2G M2 (CLP)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Adhesive. Activator.

1.3. Details of the supplier of the safety data sheet

NCH (UK) Ltd NCH House Springvale Avenue Bilston WV14 0QL Tel: 01902 510200

NCH Ireland Ltd. The Brewery Business Park, Ardee Road Dundalk, County Louth, Tel: 042 9395500

E-mail address technical_uk@nch.com Website address www.ncheurope.com

1.4. Emergency telephone number

01902 510331 (available during Office Hours)

SECTION 2. HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 (CLP/GHS) and its adaptations

Flammable liquid: Category 2 Aspiration hazard: Category 1 Skin irritation: Category 2

STOT- single exposure: Category 3

Aquatic chronic: Category 1

H225 - Highly flammable liquid and vapour

H304 - May be fatal if swallowed and enters airways

H315 - Causes skin irritation

H336 - May cause drowsiness or dizziness

H410 - Very toxic to aquatic life with long lasting effects

2.2. Label elements

Labelling according to Regulation (EC) No 1272/2008 (CLP/GHS)

Contains HEPTANE

Hazard pictograms









Signal word DANGER Hazard Statements

H225 - Highly flammable liquid and vapour

H304 - May be fatal if swallowed and enters airways

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Product Name MEGA FIRM PLUS PRIMER / MEGA PRIMER

Product Code EP_0933P2G Print Date 18/04/2017

Precautionary Statements

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking

P301+P310 - IF SWALLOWED: Immediately call a POISON CENTRE or doctor.

P331 - Do NOT induce vomiting

P391 - Collect spillage

P280 - Wear protective gloves/protective clothing/eye protection.

P261 - Avoid breathing vapors.

For industrial and institutional use only.

Keep out of reach of children.

2.3. Other hazards

No additional hazards identified.

The components in this formulation do not meet the criteria for classification as PBT or vPvB. As defined under the regulation EC 1907/2006.

SECTION 3. COMPOSITION / INFORMATION OF INGREDIENTS

3.2 Mixture

| Component | CAS-No. | EC No. | EU - REACH reg number | Weight percent | Classificatio n | EU - GHS/CLP Classificatio n | Notes |
|-----------|----------|-----------|--------------------------|-------------------|--|--|-------|
| HEPTANE | 142-82-5 | 205-563-8 | 01-21194576 03-38 | 50 - 100 | F; R11 Xi; R38 N; R50-53 Xn; R65 R67 | Skin Irrit. 2 (H315) STOT SE 3 (H336) Asp. Tox. 1 (H304) Aquatic Acute 1 (H400) Aquatic Chronic 1 (H410) Flam. Liq. 2 (H225) | - |

For any H statements and R phrases mentioned in this section, see the full text in section 16.

SECTION 4. FIRST AID MEASURES

4.1. Description of first aid measures

General advice

If symptoms persist, call a physician. Avoid breathing vapours or mists.

Eye Contact

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Call a physician immediately.

Skin Contact

Wash off immediately with soap and plenty of water removing all contaminated clothes and shoes. Get medical attention if irritation develops and persists.

Ingestion

Rinse mouth with water. If swallowed, do not induce vomiting - seek medical advice.

Inhalation

If problems with breathing occur, move to fresh air. If symptoms persist, call a physician.

4.2. Most important symptoms and effects, both acute and delayed

Sensitisation

No information available.

Eye contact

May cause irritation as itching and redness.

Skin contact

Prolonged contact will dry and defat the skin and may cause irritation such as itching and redness.

Inhalation

Inhalation of mists may result in irritation to the respiratory tract. May cause headaches, dizziness, drowsiness and nausea.

4.3. Indication of any immediate medical attention and special treatment needed

Product Name MEGA FIRM PLUS PRIMER / MEGA PRIMER

Product Code EP_0933P2G Print Date 18/04/2017

Notes to physician

Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use:. Dry powder. Alcohol-resistant foam. Water spray.

Extinguishing media which must not be used for safety reasons

Water jet.

5.2. Special hazards arising from the substance or mixture

When exposed to high temperatures, the preparation may release dangerous decomposition products such as carbon monoxide and dioxide, smoke and/or nitrogen oxide.

Possibility of harm to the aquatic life. Avoid release into the environment.

5.3. Advice for firefighters

Firefighters should wear a self-contained breathing apparatus and full protective gear.

SECTION 6. ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin, eyes, and clothing. Use personal protective equipment. Prevent further leakage or spillage if safe to do so. Material can create slippery conditions. Remove all sources of ignition. Ventilate the area. Evacuate personnel to safe areas. Refer to protective measures listed in sections 7 and 8.

6.2. Environmental precautions

Avoid release of neat product into surface water and sanitary sewage system. Prevent further leakage or spillage if safe to do so. Insoluble in water and hence will float on the surface. Local authorities should be advised if significant spillages cannot be contained.

6.3. Methods and material for containment and cleaning up

Methods for Containment

Contain spillage, soak up with non-combustable absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13). Remove all sources of ignition. *Methods for Cleaning up*

Clean preferably with a detergent, do not use solvents.

6.4. Reference to other sections

Refer to sections 7, 8 and 13.

SECTION 7. HANDLING AND STORAGE

7.1. Precautions for safe handling

Avoid breathing vapours or mists. Do not eat, drink or smoke when using this product. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges. Ensure adequate ventilation. Use of secondary containment is recommended i.e impermeable floors / surfaces which will help contain any spills.

7.2. Conditions for safe storage, including any incompatibilities

Store in original container. Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat and sources of ignition. Store in accordance with local regulations.

7.3. Specific end use(s)

No information available.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Product Name MEGA FIRM PLUS PRIMER / MEGA PRIMER

Product Code EP_0933P2G Print Date 18/04/2017

Exposure limits

If vapours, fumes or mists are generated, their concentration in the workplace area should be kept to the lowest reasonable level. For substances.

| Component | European Union | The United Kingdom | France | Germany | Austria |
|-----------|----------------|------------------------------|------------------------------|-----------------------------|------------------------------|
| HEPTANE | | STEL: 1500 ppm | TWA: 400 ppm | AGW: 500ppm | STEL: 2000 ppm |
| | | STEL: 6255 mg/m ³ | TWA: 1668 mg/m ³ | AGW: 2100mg/m ³ | STEL: 8000 mg/m ³ |
| | | TWA: 500 ppm | TWA: 1000 mg/m ³ | Peak: 500ppm | TWA: 500 ppm |
| | | TWA: 2085 mg/m ³ | STEL: 500 ppm | Peak: 2100mg/m ³ | TWA: 2000 mg/m ³ |
| | | | STEL: 2085 mg/m ³ | TWA: 500ppm | |
| | | | STEL: 1500 mg/m ³ | TWA: 2100mg/m ³ | |

| Component | Spain | Portugal | Italy | The Netherlands | Switzerland |
|-----------|---|--|---|---|--|
| HEPTANE | TWA: 500 ppm TWA: 2085 mg/m ³ | STEL: 500 ppm TWA: 500 ppm TWA: 2085 mg/m ³ | TWA: 500 ppm TWA: 2085 mg/m ³ | STEL: 1600 mg/m ³ TWA: 1200 mg/m ³ | STEL: 400 ppm STEL: 1600 mg/m ³ TWA: 400 ppm TWA: 1600 mg/m ³ |

| Component | Denmark | Finland | Norway | Sweden | Czech |
|-----------|--|--|---|---|--|
| HEPTANE | TWA: 200 ppm TWA: 820 mg/m ³ | TWA: 300 ppm TWA: 1200 mg/m ³ STEL: 500 ppm | TWA: 200 ppm TWA: 800 mg/m ³ TWA: 40 ppm | 200 ppm 800 mg/m ³ 300 ppm | PEL: 1000mg/m ³ NPK-P: 2000mg/m ³ |
| | | STEL: 2100 mg/m ³ | TWA: 275 mg/m ³ | 1200 mg/m ³ | |

| Component | Poland | Ireland |
|-----------|--|---|
| HEPTANE | NDSCh: 2000 mg/m ³ NDS: 1200 mg/m ³ | TWA: 500 ppm TWA: 2085 mg/m ³ STEL: 1500 ppm STEL: 6255 mg/m ³ |

8.2. Exposure controls

Engineering Measures

Local ventilation is suggested to control exposure from operations that can generate significant levels of vapour, mist or fumes. Personal Protective Equipment

Use personal protection equipment as per Directive 89/686/EEC.

Respiratory Protection

In case of inadequate ventilation wear respiratory protection. Conforming to EN 141 (organic vapours). Do not breathe vapours or spray mist.

Hand Protection

Wear suitable protective gloves conforming to EN 374. Type of gloves suggested: Solvent-resistant gloves (butyl-rubber).

Fluorinated rubber. Polyvinyl alcohol. For break through times, refer to glove manufacturers recommendations.

Eye Protection

Safety glasses if the method of use presents the likelihood of eye contact. Approved to EN 166.

General hygiene considerations

Do not eat, drink or smoke when using this product. Handle in accordance with good industrial hygiene and safety practise. Wash hands before breaks and at the end of workday.

Environmental exposure controls

Local authorities should be advised if significant spillages cannot be contained.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Information below relates to typical values and does not constitute a specification.

Product Name MEGA FIRM PLUS PRIMER / MEGA PRIMER

Product Code EP_0933P2G Print Date 18/04/2017

Appearance Clear Colorless Specific Gravity 0.7

Physical State Liquid Solubility Insoluble in water

OdourSolventAutoignition Temperature204 °CpHNot applicable.Viscosity0.64 mm2/s

Melting Point/RangeNo information available.Explosive propertiesNo information availableBoiling Point/Range98 °COxidizing PropertiesNo information available.Flash Point-4 °CVOC Content (%)99.9 %

Method Closed cup

Evaporation Rate No information available.

Flammability Limits in Air %
Upper flammability limit: 6.7

Lower 1.05 Vapour Pressure > 0.01 kPa

Vapor Density No information available.

9.2. Other information

No other information available

SECTION 10. STABILITY AND REACTIVITY

10.1. Reactivity

Not considered as highly reactive. See further information below.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

The mixture itself will not dangerously react or polymerise to create hazardous conditions in normal use.

10.4. Conditions to avoid

Heat, flames, and sparks.

10.5. Incompatible materials

Strong oxidising agents.

10.6. Hazardous decomposition products

None under normal storage conditions and use.

When exposed to high temperatures, the preparation may release dangerous decomposition products such as carbon monoxide and dioxide, smoke and/or nitrogen oxide.

SECTION 11. TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Product Information

The product itself has not been tested.

| Component | LD50 Oral | LD50 Dermal | LC50 Inhalation |
|-----------|-----------|-------------------------|----------------------|
| HEPTANE | | = 3000 mg/kg (Rabbit) | = 103 g/m³ (Rat) 4 h |

Sensitisation

No information available.

Skin contact

Prolonged contact will dry and defat the skin and may cause irritation such as itching and redness.

Inhalation

Inhalation of mists may result in irritation to the respiratory tract. May cause headaches, dizziness, drowsiness and nausea.

Eye contact

May cause irritation as itching and redness.

Carcinogenicity

There are no known carcinogenic substances in this product.

Mutagenic Effects

There are no known mutagenic substances in this product.

Reproductive Effects

There are no known substances in this product with effects on reproduction.

SECTION 12. ECOLOGICAL INFORMATION

Product Name MEGA FIRM PLUS PRIMER / MEGA PRIMER

Product Code EP_0933P2G Print Date 18/04/2017

12.1. Toxicity

Product Information

The product itself has not been tested.

Ecotoxicity effects

Contains substance(s) known to be hazardous to the aquatic environment.

| Component | Toxicity to Fish | Water Flea | Toxicity to Algae |
|-----------|-------------------------------------|------------|-------------------|
| HEPTANE | LC50 = 375.0 mg/L Cichlid fish 96 h | | |
| | | | |

12.2. Persistence and degradability

Ecotoxicological properties are substance specific, i.e. bioaccumulation, persistence and degradability. The information is given, where available and appropriate, for substance(s) of the mixture.

12.3. Bioaccumulative potential

Bioaccumulation unlikely due to the high volatility of the product. Component information below.

| Component | log Pow |
|-----------|---------|
| HEPTANE | 4.66 |

12.4. Mobility in soil

The product is insoluble and floats on water. This preparation is volatile and will readily evaporate to the air if released into the environment.

12.5. Results of PBT and vPvB assessment

The components in this formulation do not meet the criteria for classification as PBT or vPvB. As defined under the regulation EC 1907/2006.

12.6. Other adverse effects

No data available.

SECTION 13. DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from Residues / Unused Products

Dispose of in accordance with local regulations.

Contaminated Packaging

Empty containers should be taken for local recycling, recovery or waste disposal. Recycle according to official regulations. For empty containers - Do not weld, solder, braze, grind etc.. Do not expose to heat, flames, sparks or other sources of ignition. *EWC waste disposal No*

The following EWC/ AVV waste codes may be applicable:

08 04 10 Waste adhesives and sealants containing organic solvents or other dangerous substances other than those mentioned in 08 04 09

14 02 02* Solvent mixes or organic liquids free of halogenated solvents

14 06 03* other solvents and solvent mixtures

Other Information

According to the European Waste Catalogue, Waste Codes are not product specific, but application specific

SECTION 14. TRANSPORT INFORMATION

14.1, 14.2, 14.3, 14.4.

IMDG/IMO

UN-No UN1206

Proper Shipping Name Heptanes solution

 Hazard Class
 3

 Packing Group
 II

 EmS
 F-E, S-D

 ADR / RID

UN-No
Hazard Class
Packing Group
II
Classification Code
Limited Quantity
Transport Cat. (Tunnel
UN1206
F1
L
Classification Code

Restriction Code)

IATA/ICAO

Product Name MEGA FIRM PLUS PRIMER / MEGA PRIMER

Product Code EP_0933P2G Print Date 18/04/2017

UN-No UN1206
Hazard Class 3
Packing Group II
ERG Code 3H

Shipping Description UN1206, Heptanes solution, 3, PG II

14.5. Environmental hazards

The mixture is environmentally hazardous for transport

Product is a marine pollutant according to the criteria set by IMDG/IMO

14.6. Special precautions for user

No special precautions.

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Packaged product, not typically transported in IBC's.

Additional information

Transport product in compliance with provisions of the ADR for road, RID for rail, IMDG for sea and ICAO/IATA for air transport.

SECTION 15. REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

This mixture was classified in compliance with EC Regulation 1272/2008 (CLP) and its adaptations.

Other regulatory information

Packaging <125ml.

15.2. Chemical safety assessment

No chemical safety assessment has been carried out for this mixture by the supplier

SECTION 16. OTHER INFORMATION

Text of H statements mentioned in Section 3

H225 - Highly flammable liquid and vapour. H304 - May be fatal if swallowed and enters airways. H315 - Causes skin irritation. H336 - May cause drowsiness or dizziness. H400 - Very toxic to aquatic life. H410 - Very toxic to aquatic life with long lasting effects.

Text of R phrases mentioned in Section 3

R11 - Highly flammable. R38 - Irritating to skin. R65 - Harmful: may cause lung damage if swallowed. R67 - Vapours may cause drowsiness and dizziness. R50/53 - Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP] On the basis of test data. H225 - Highly flammable liquid and vapour. H304 - May be fatal if swallowed and enters airways. Calculation method. H315 - Causes skin irritation. H336 - May cause drowsiness or dizziness. Summation method. H410 - Very toxic to aquatic life with long lasting effects.

Prepared By Austen Pimm Creation Date 02/02/2015 Revision Date 11/06/2016

Revision Summary

CLP update. SDS sections updated 2 15

Product Name MEGA FIRM PLUS PRIMER / MEGA PRIMER

Product Code EP_0933P2G Print Date 18/04/2017

Abbreviations

REACH: Registration Evaluation Authorisation Restriction of Chemicals

EU: European Union

EC: European community

EEC: European Economic Community

UN: United Nations

CAS: Chemical Abstracts Service PBT: Persistent Bioaccumulative Toxic

vPvB: very Persistent very Bioaccumulative LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

EC50: Effective concentration, 50 percent

LogPow: LogP octanol/water

VwVwS: Verwaltungsvorschrift wassergefährdende Stoffe (Administrative order relating to substances hazardous to water - Germany)

WGK: Wassergefahrdungsklasse (Water Hazard Class - Germany).

AVV: Abfallverzeichnis-Verordnung (Waste Code - Germany)

ADR: Accord européen relatif au transport international des marchandises Dangereuses par Route (European agreement governing the

international carriage of dangerous goods by road) IMDG: International Maritime Dangerous Goods

IATA: International Air Transport Association

ICAO: International Civil Aviation Organisation

RID: Reglement international concernant le transport des merchandises dangereuses par chemin der fer (Regulations concerning the International carriage of Dangerous goods by rail)

EmS: Emergency Response Procedures for Ships Carrying Dangerous Goods

ERG: Emergency Response Guidebook

IUCLID / RTECS International Uniform Chemical Information Database / Registry of Toxic Effects of Chemical Substances

GHS: Globally Harmonised System of classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

VOC: Volatile Organic Chemical

w/w: weight for weight

DMSO: Dimethyl sulphoxide

OECD: Organization for Economic Cooperation and Development

STEL: Short Term Exposure Limit TWA: Time Weighted Average

Further Information

Component test results displayed in sections 11 and 12 are typically supplied by Chemadvisor and assembled from publicly available literature sources e.g. IUCLID / RTECS

It is at all times the responsibility of the user to take all necessary measures to comply with legal requirements and local regulations

Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of Safety Data Sheet